

## Introduction

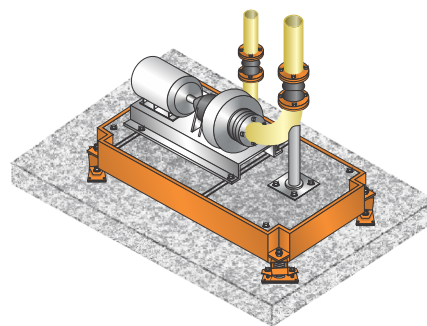
Inertia bases and vibration mountings are designed to reduce the transmission of noise and vibration from equipment to building structures and associated pipework. When installed with rubber bellows or stainless steel hose & pump connectors they provide an ideal vibration and noise isolation solution. Inertia bases are designed to support reciprocating equipment such as pumps, chillers, generators and air handling equipment. The inertia base is manufactured from a fully welded carbon steel zinc frame fitted with vibration mounts. The inertia base are specifically designed and engineered to receive poured concrete which can be supplied empty, pre-filled with concrete or pre-filled with Pumps fitted. It is by adding this mass and by lowering equipment centre of gravity it is installed under that enables the inertia base to provide a stable support. This is particularly important for equipment which exhibits high out-of-balance forces and are top-heavy such as pumps. The concrete base enables a reduction in motion from pump start up and minimises the effect of unequal load distribution. Inertia bases are not only manufactured to suit the equipment for which it's designed to support but can also be sized to suit site conditions. This is particularly advantageous in tight restrictive areas such as building services plant rooms. All Bases are supplied with Anti-Vibration Mounts designed to support the combined load of Pump, Concrete Base and Water and retain a 50% overcapacity. When installing rubber bellows to a pump that is supported by inertia base the rubber bellows should be supplied with tie bars. Tied units are designed to stop the bellows from elongating and prevent the pressure thrust being transmitted on to the pumps and associated pipework. Easyflex rubber flexible connectors are supplied with threaded tie rods whose primary function is to maintain the supplied length of the rubber bellows under pressure while permitting only lateral deflection.



Easyflex Inertia Base come in several standard sizes as listed in our catalogue. However, these bases can also be manufactured to any size and specifications, even for heavier and more complex vibration isolation problems, where viscous damping may also be required. For frame lengths greater than 96" we would normally recommend 6 isolators or more for exceptionally large bases.

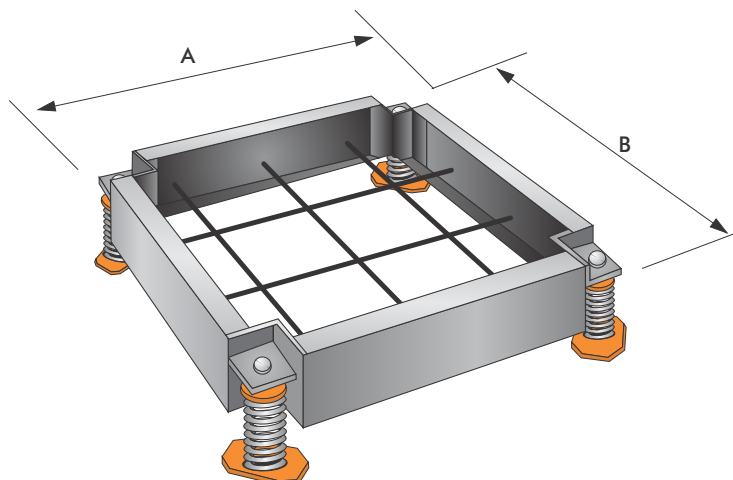
Examples of equipment requiring Inertia Base are as follows:

- Reciprocating Compressors
- Diesel Generating Sets
- Engine / Dynamometer Test Rigs
- Refrigeration Plants
- Pumps (Particularly Belt Driven Types)



## Features

- Fully welded steel construction with integral concrete reinforcement fixed at 1.57" above bottom of frame.
- Recessed height reducing corner brackets designed to accept standard Easyflex type EFOS open spring mountings or EFESI Mounts.
- Range of standard size frames available in three thicknesses 6, 8, 12 & 14 inch. Frame thickness not less than L/12 where "L" is the longest side of the frame as per ASHRAE.
- Finished with a single coat of red oxide primer on external surface only.
- Fabricated using formed steel channel (EFIB). Optionally available in structural steel channel construction.
- Available for any equipment dimension. Rectangular shape supplied as standard. T-shape offered where it is required to support elbows of horizontal split casing pumps on the base itself.
- Reinforced with 0.47" OD welded-in steel rebar each way, at approximately 6" spacing.
- Provided with height saving isolator fixing brackets. External brackets are supplied as standard. Recessed brackets are offered in case of space constraints.
- Supplied together with Easyflex isolator, Selection of mount type/models forms part of the EFIB design process, to provide a complete vibration isolation solution. Frames are compatible with Open, Cased and Restrained mounts.



## Notes

Frame weights include concrete density at 2400 Kg/m<sup>3</sup> and mounting selections are based on 4 mountings per base allowing 50% additional weight for the equipment to be supported. Nominal 25 mm deflection type EFOS (Open Spring Isolators) have been listed, however the exact deflection will vary depending on the applied load.

When ordering, bases should be specified as follows: EFIB 150 - 600 x 900 Other Size. Type and Thickness required and plan dimensions commencing with smallest length. Mountings should also be listed e.g. "EFOS25/100-BLUE"

## Important

The equipment should be located on the base such that the load is evenly distributed over the 4 mountings.

Equipment and ancillary parts should not overhang frame and hold down bolts must not be at a distance less than 100 mm from the outer edge of the base.

All the connections to the equipment should incorporate flexible sections and pipework etc. must be independently supported.

Concrete Plinth if any, should be at least 8" more than the size of base in all directions. In case of installation of snubbers it should be increased to 12".

**Compliance - Easyflex Inertia Bases are designed according to ASHRAE guidelines.**

## Ordering Information Required

- Equipment Model / Make
- HP / RPM of Motor
- Static Weight of equipment
- Operating / Dynamic weight of equipment
- Outside Dimensions L x B x H
- Concrete Plinth Y/N
- Height / Space Constraint if any
- Required Deflection of Spring (1" / 2")
- Location - Ground | Roof | Basement

## Standard Base Sizes & Mounting Selection

FRAME SIZE A X B (inch)	6" THICK		8" THICK		12" THICK	
	WT(lbs)	MOUNT PART NO.	WT(lbs)	MOUNT PART NO.	WT(lbs)	MOUNT PART NO.
24 x 24	323.4	EFOS25/60 Green				
24 x 30	396	EFOS25/100 Blue				
24 x 36	464.2	EFOS25/100 Blue				
24 x 48	609.4	EFOS25/160 White				
24 x 60	750.2	EFOS25/160 White				
30 x 30	481.8	EFOS25/100 Blue	633.6	EFOS25/160 White		
30 x 36	569.8	EFOS25/100 Blue	752.4	EFOS25/160 White		
30 x 48	745.8	EFOS25/160 White	985.6	EFOS25/250 Red		
30 x 60	924	EFOS25/160 White	1218.8	EFOS25/250 Red		
30 x 72	1100	EFOS25/250 Red	1452	EFOS25/300 Purple		
36 x 36	675.4	EFOS25/160 White	888.8	EFOS25/160 White	1320	EFOS25/300 Purple
36 x 48	884.8	EFOS25/160 White	1168.2	EFOS25/250 Red	1733.6	EFOS25/300 Purple
36 x 60	1195.6	EFOS25/250 Red	1447.6	EFOS25/300 Purple	2149.4	EFOS25/400 Grey
36 x 72	1306.8	EFOS25/250 Red	1727	EFOS25/300 Purple	2565.2	EFOS25/500 Orange
36 x 84			2004.2	EFOS25/400 Grey	2976.6	EFOS25/500 Orange
42 x 42	1023	EFOS25/250 Red	1192.4	EFOS25/250 Red	1768.8	EFOS25/300 Purple
60 x 60	1265	EFOS25/250 Red	1674.2	EFOS25/300 Purple	2466.2	EFOS25/500 Orange
42 x 72	1511.4	EFOS25/300 Purple	1997.6	EFOS25/400 Grey	2970	EFOS25/500 Orange
42 x 84			2321	EFOS25/400 Grey	3454	EFOS25/600 Brown
42 x 96			2642.2	EFOS25/500 Orange	3933.6	EFOS25/800 Green
48 x 48			1537.8	EFOS25/300 Purple	2283.6	EFOS25/40 Grey
48 x 60			1903	EFOS25/400 Grey	2829.2	EFOS25/50 Orange
48 x 72			2270.4	EFOS25/400 Grey	3379.2	EFOS25/60 Brown
48 x 84			2637.8	EFOS25/500 Orange	3927	EFOS25/80 Green
48 x 96			3011.8	EFOS25/600 Brown	4483.6	EFOS25/80 Green
56 x 56					3073.4	EFOS25/600 Brown
56 x 72					3922.6	EFOS25/800 Green
56 x 84					26562.8	EFOS25/800 Green

- Due to policy of continual improvement, the specifications are subject to change without prior notice.
- Measurements are subject to 5% tolerance.
- To achieve good results do not over load fitting more than designed parameters as per drawing / catalogue.